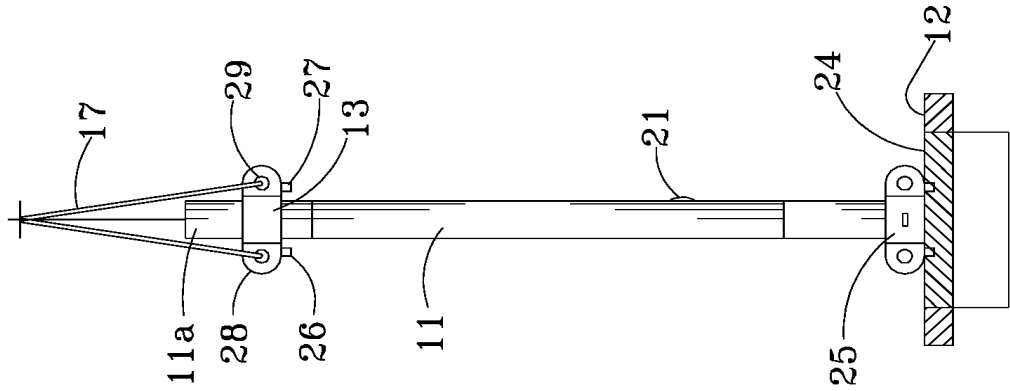
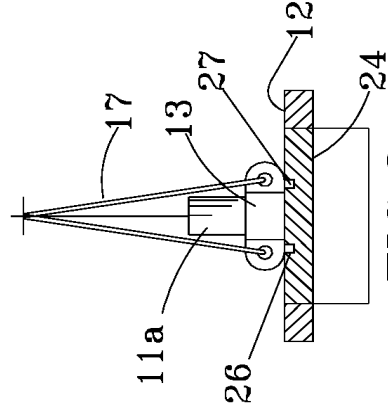


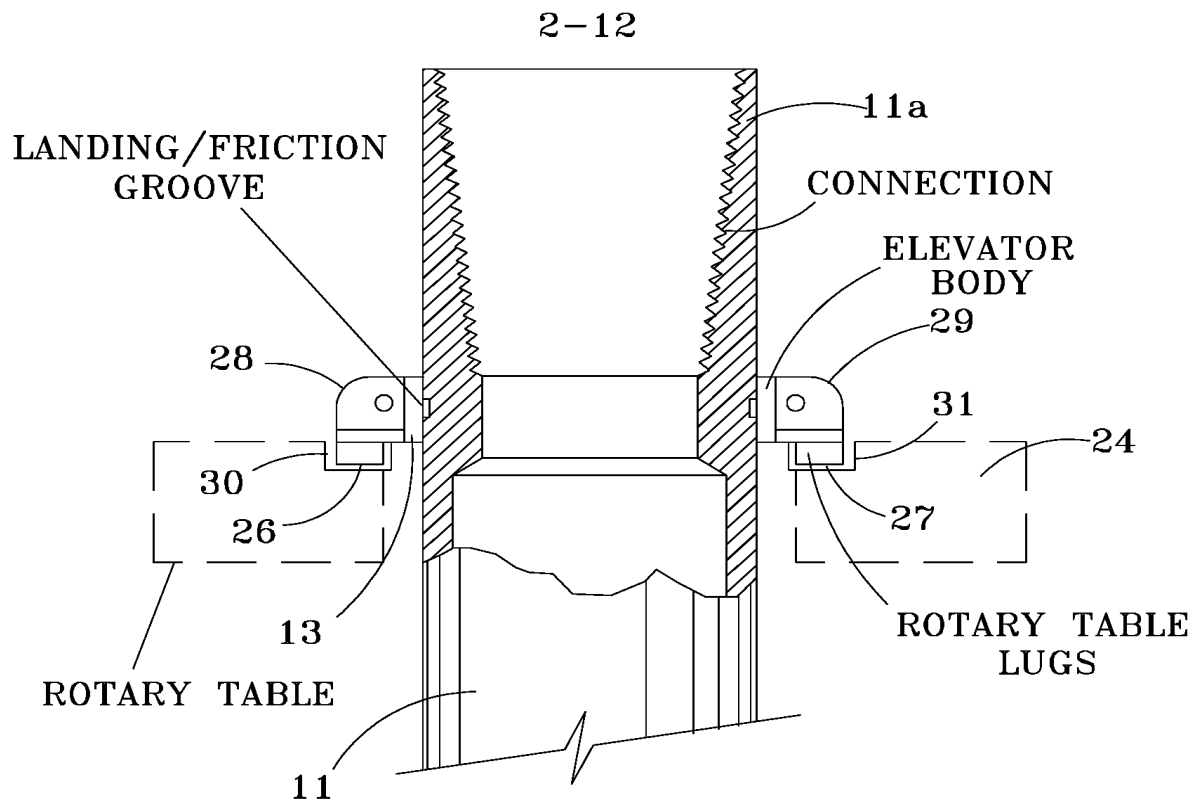
**FIG. 1**  
LOWER TO ROTARY  
AND TIE OFF



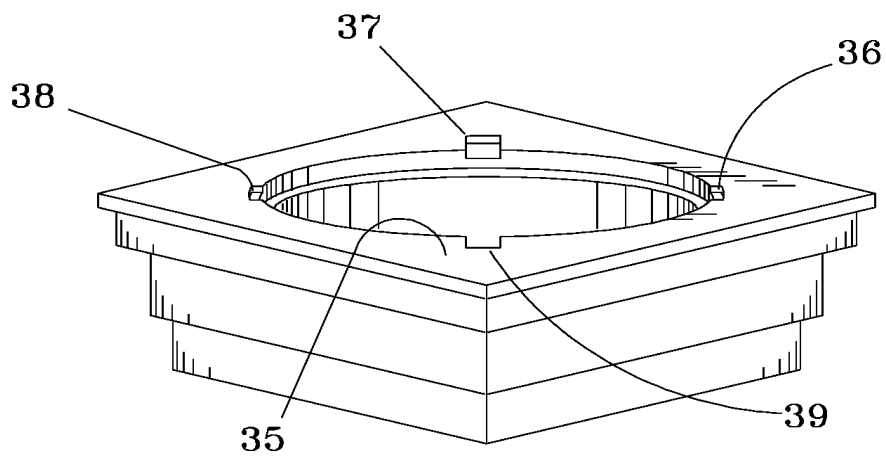
**FIG. 2**  
MAKE CONNECTION  
AND REMOVE LOWER LUG



**FIG. 3**  
LOWER TO ROTARY

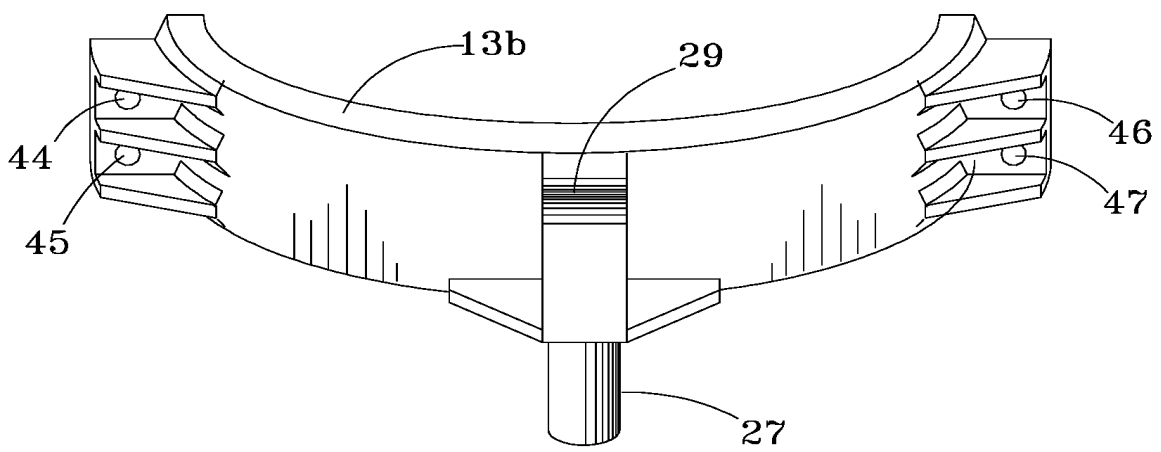
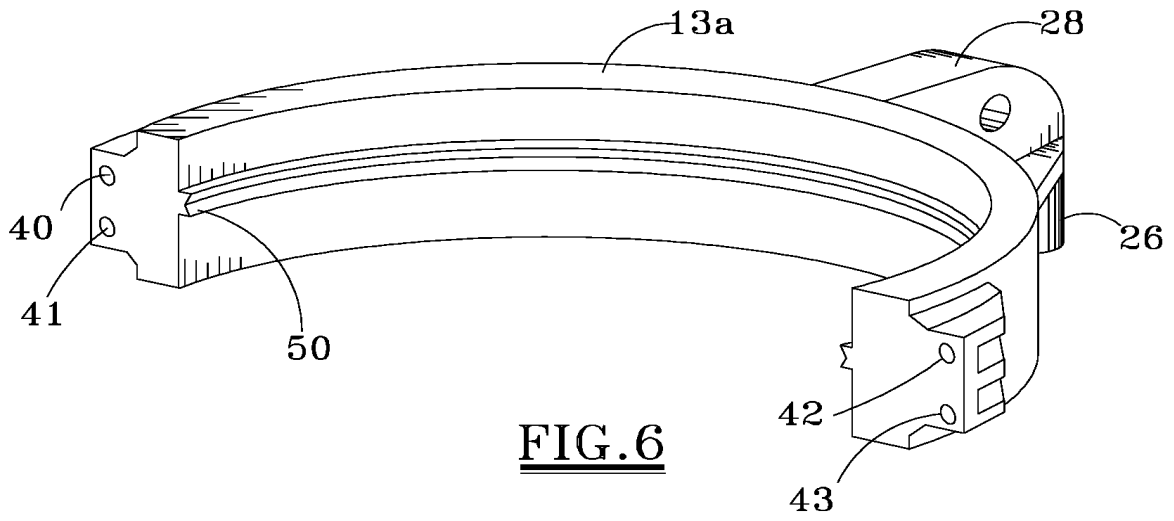


**FIG. 4**



**FIG. 5**

3-12



4-12

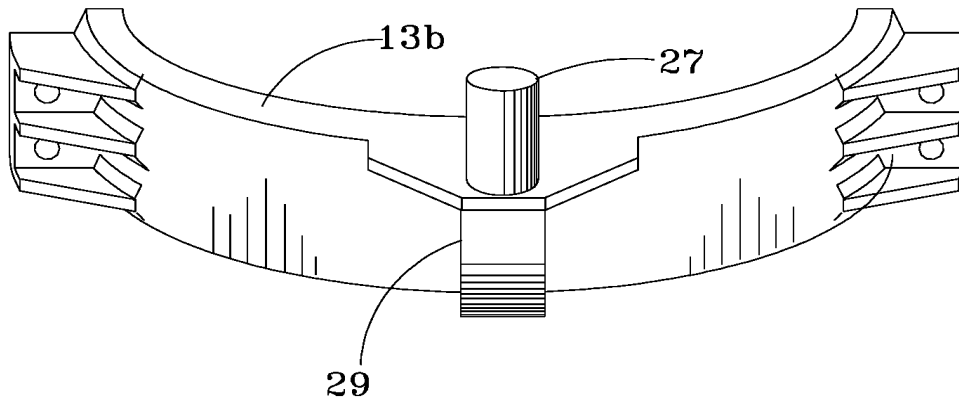


FIG. 8

FIG. 9

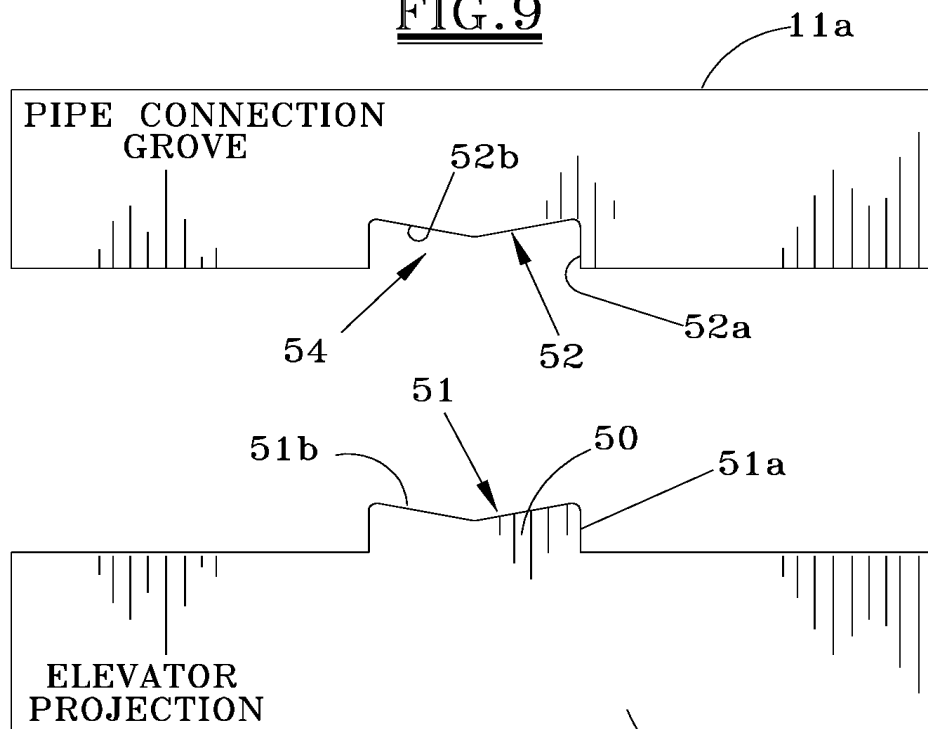


FIG. 10

13

5-12

FIG. 11

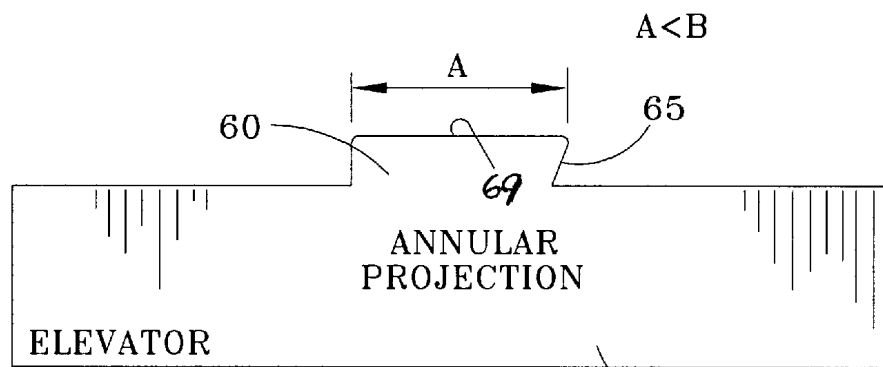
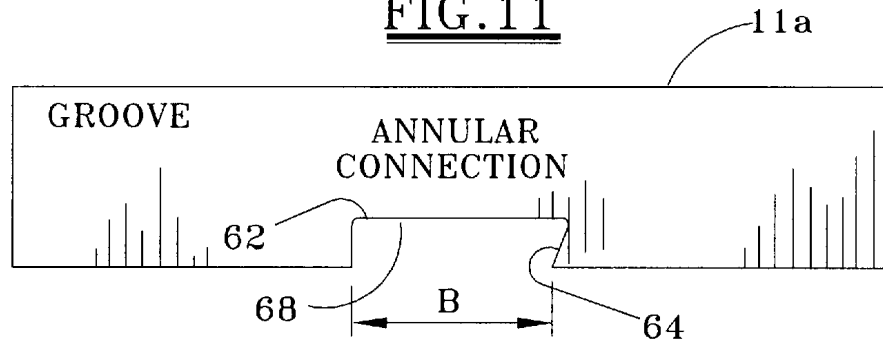


FIG. 12

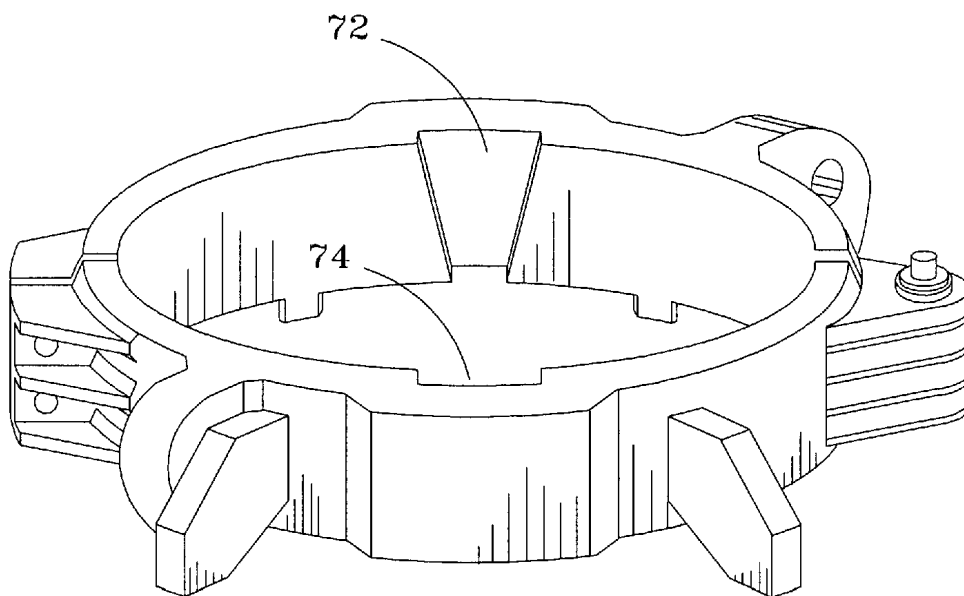


FIG. 13

70 →

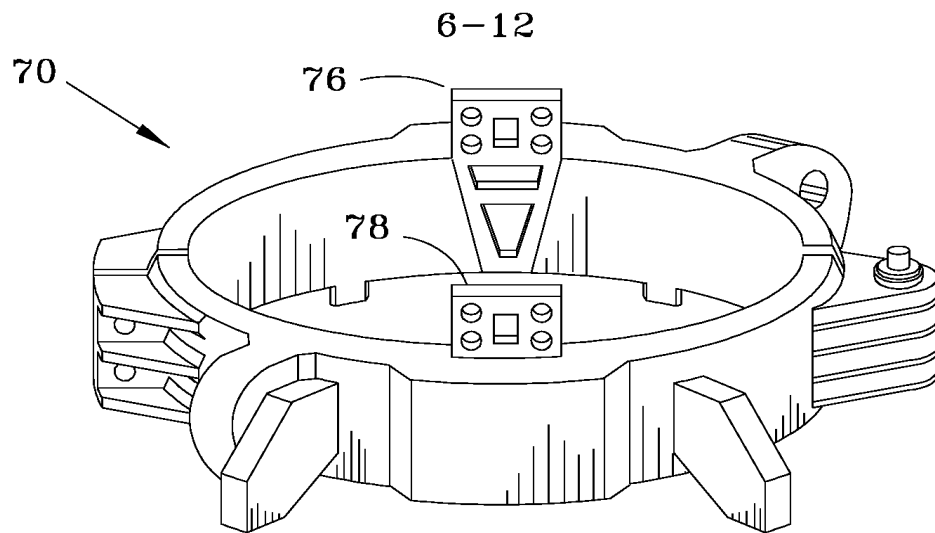


FIG. 14

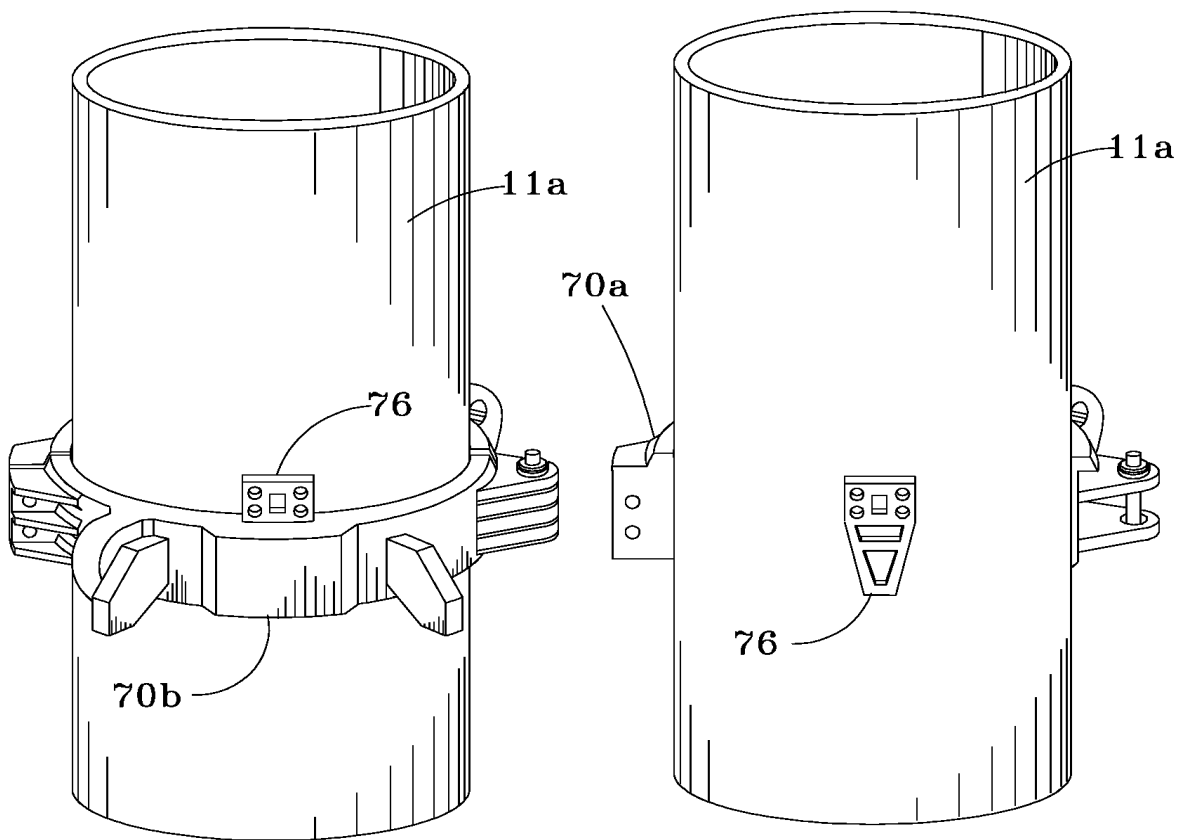


FIG. 15

FIG. 16

7-12

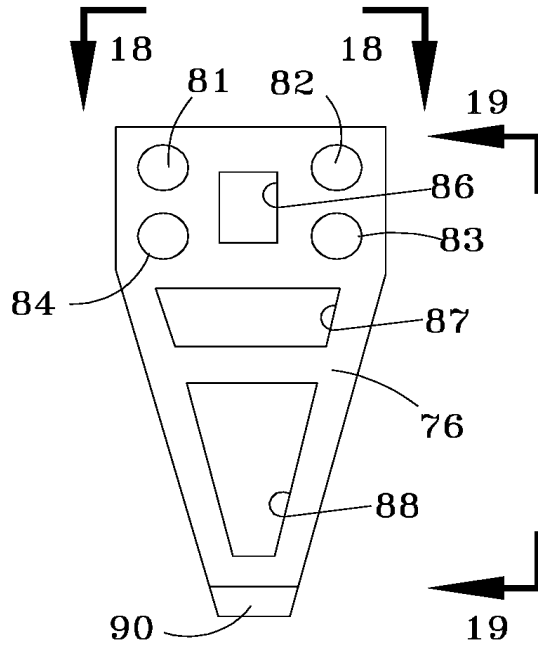


FIG. 17

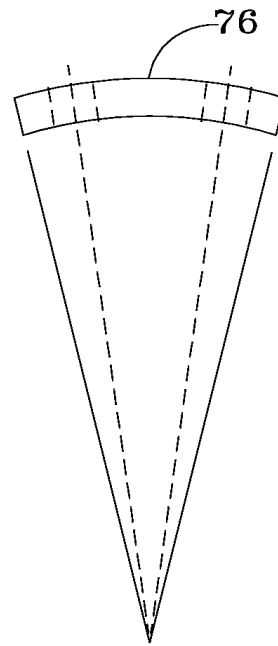


FIG. 18

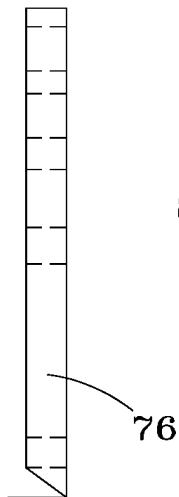


FIG. 19

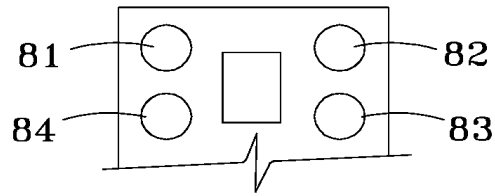


FIG. 20

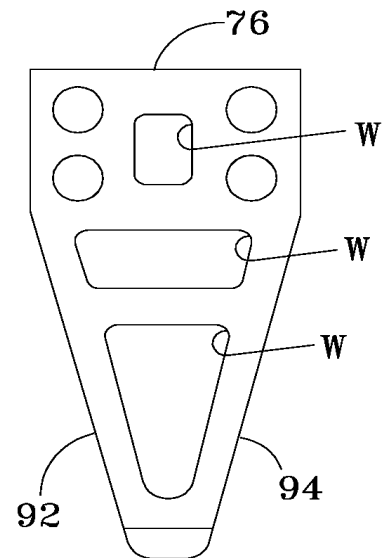
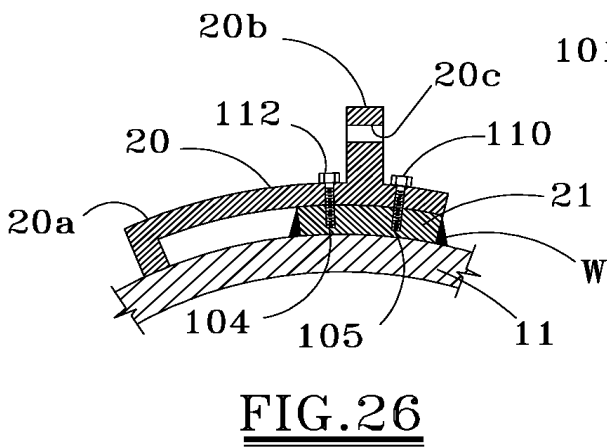
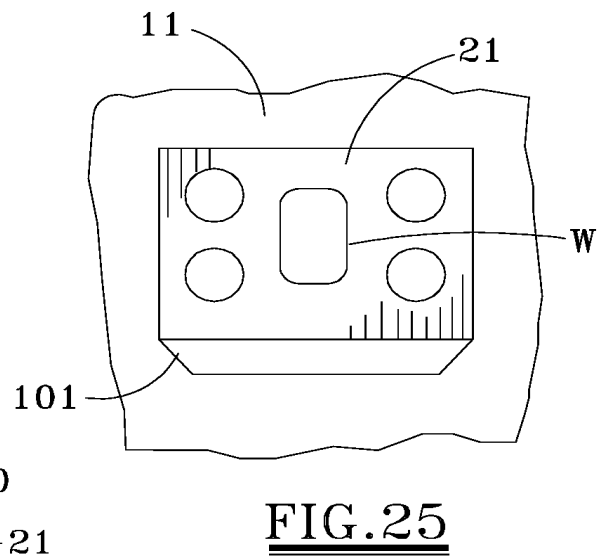
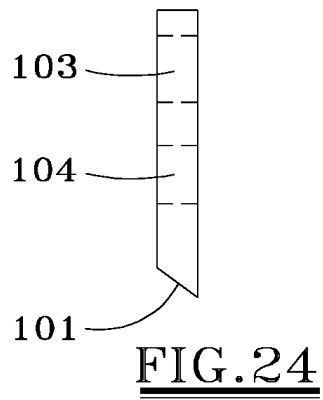
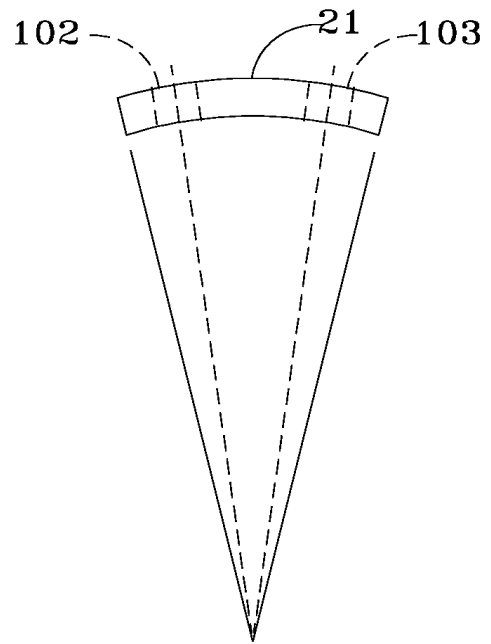
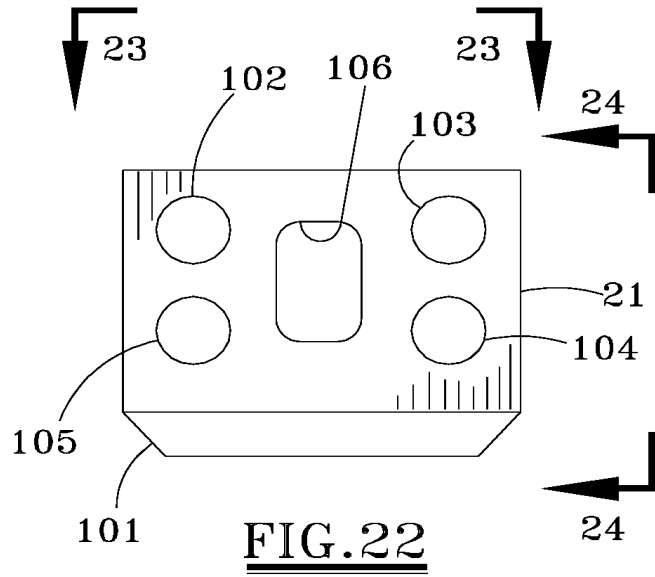
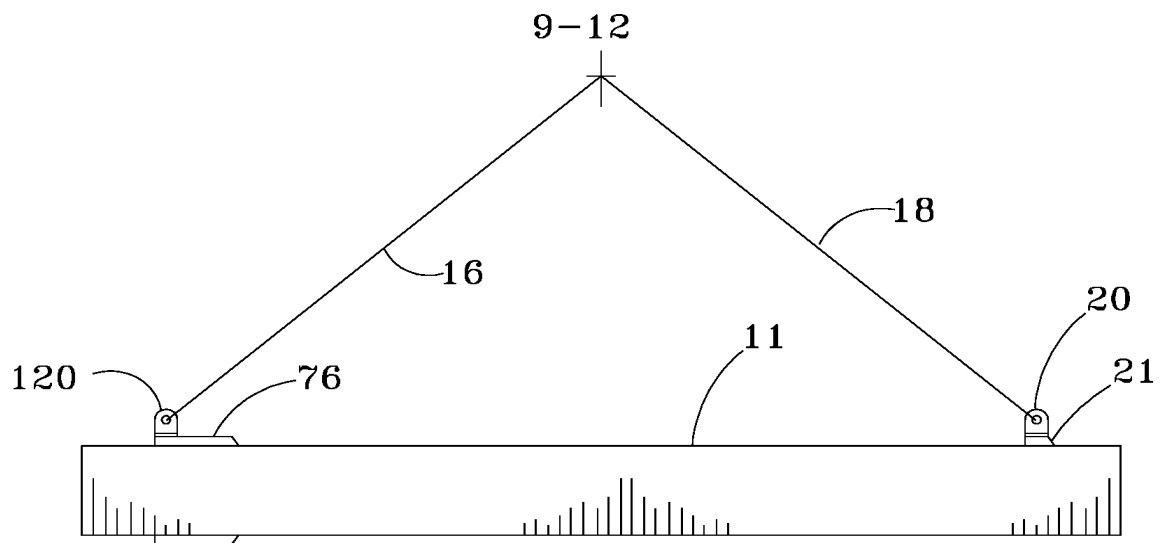


FIG. 21

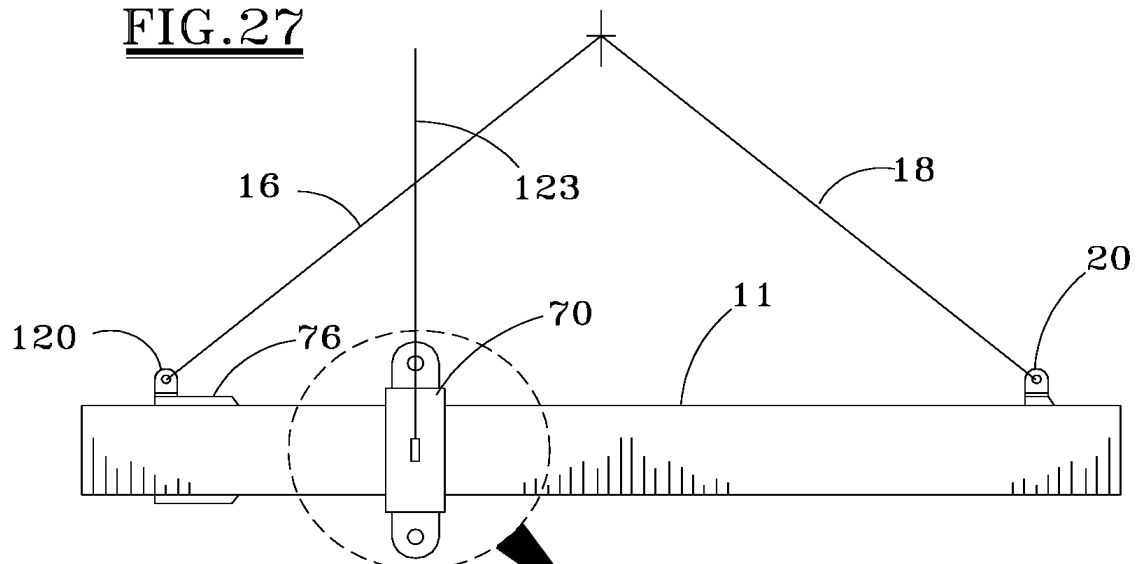
8-12





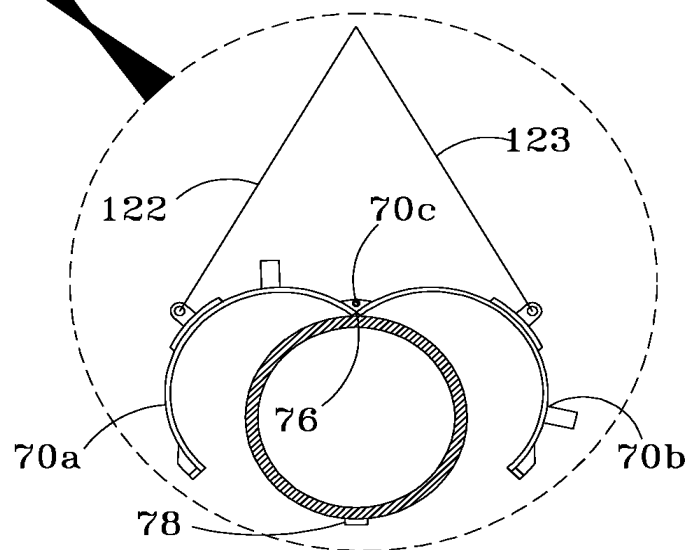


**FIG. 27**



**FIG. 28**

**FIG. 29**



10-12

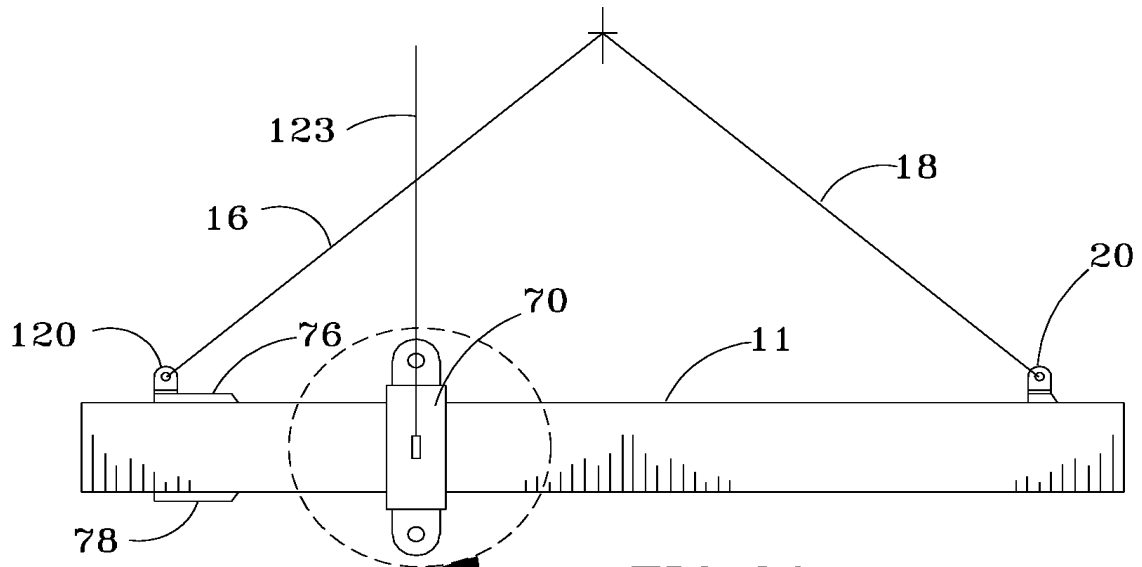


FIG.30

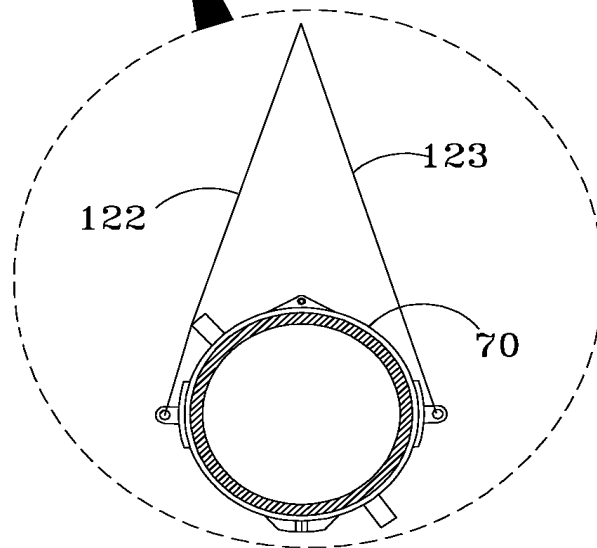


FIG.31

11-12

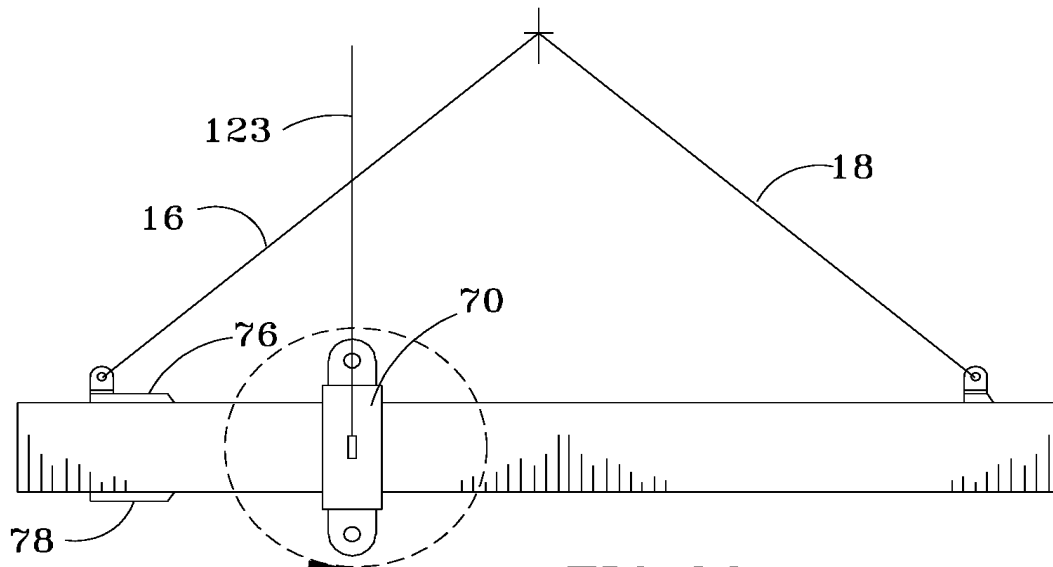


FIG. 32

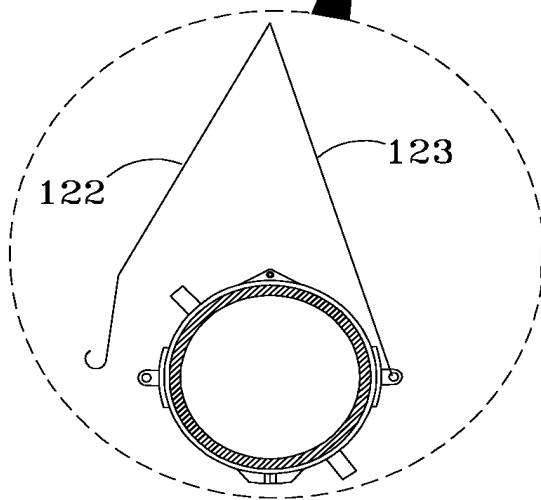


FIG. 33

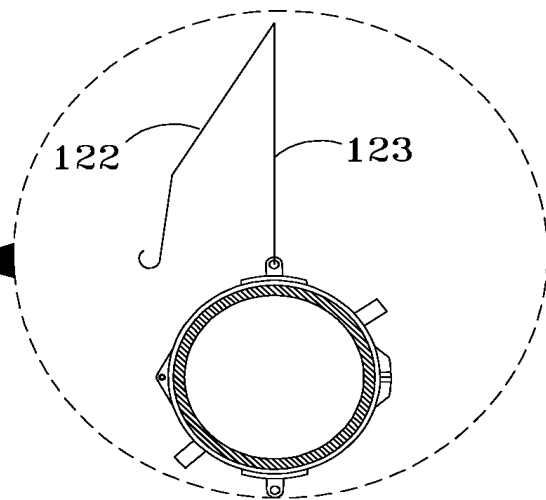


FIG. 34

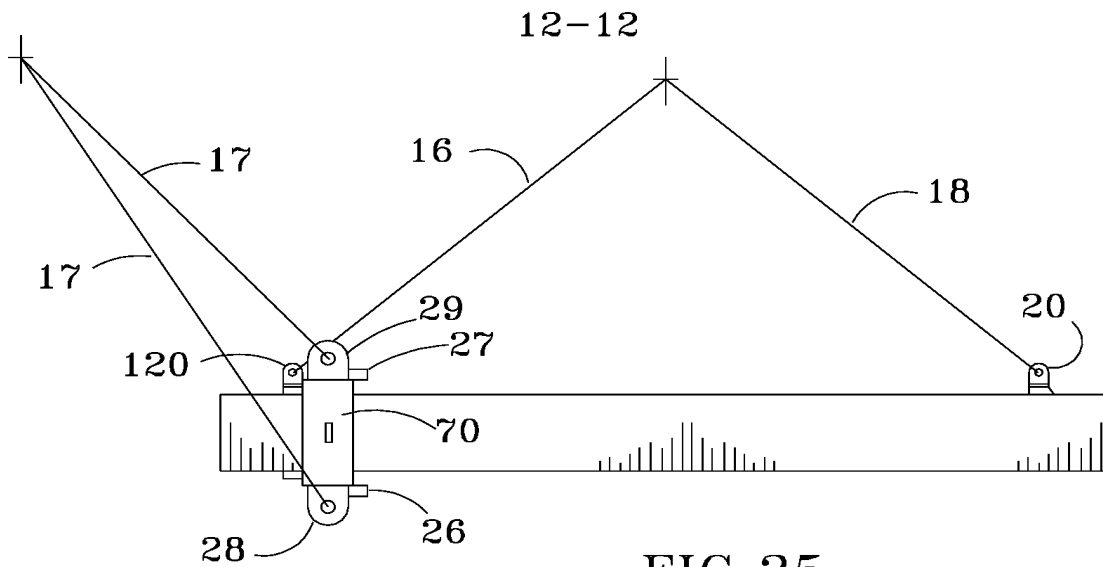


FIG. 35

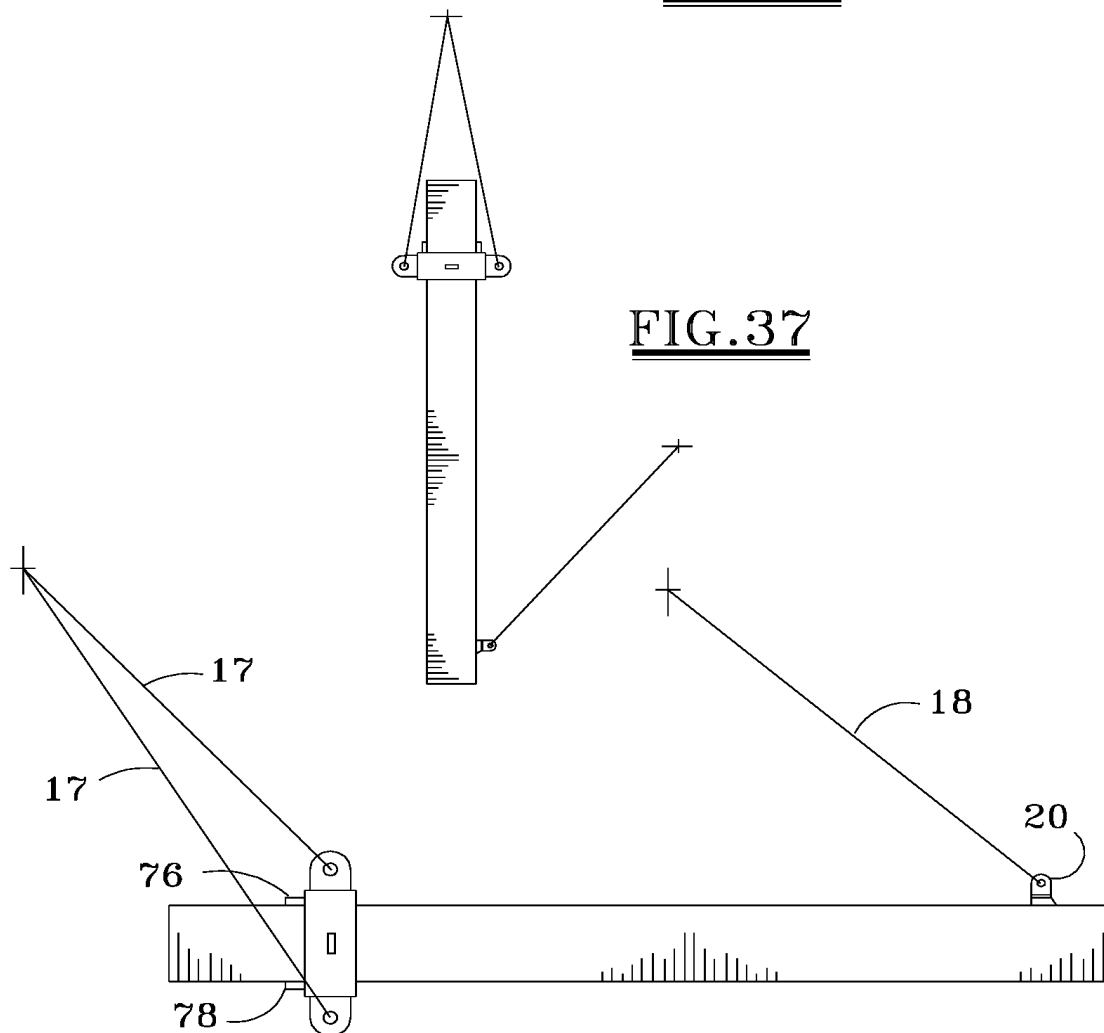


FIG. 37

FIG. 36